

TRAINING MANUAL SAFFRON



ABAC Holland bv

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Organic practical principles

-Maintain and increase the long-term fertility of the soil

- -Enhance biological cycles within the farm, especially nutrient cycles
- -Provide nitrogen supply by intensive use of nitrogen fixing plants
- -Biological plant protection based on prevention instead of curing
- -Diversity of crop varieties and animal species, appropriate to the local conditions
- -Animal husbandry appropriate to the needs of the animals
- -Ban on synthetic chemical fertilizers, plant protection, hormones and growth regulators
- -Prohibition of Genetic Engineering and its products
- -Ban on synthetic or harmful methods, processing aids and ingredients in food processing



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Criteria	Integrated Production	Organic Agriculture
Chemical insecticides, fungicides and herbicides	permitted, with certain restrictions	not permitted
Chemical fertilisers	permitted, with limitations on maximum application	not permitted
Use of GMO	permitted	not permitted
Treated seed material	permitted	no chemical treatment
Animal friendly keeping	some regulations	strict regulations
Fodder purchase	no limitations	defined limits
Use of growth promoters	permitted	not permitted
Animal breeding	high performance, embryo transfer permitted	life performance, no embryo transfer
Animal health	preventive use of chemo-therapeutic medicine permitted	no preventive use of chemo-therapeutic medicine











1. The heating phase

- Most of the decomposition occurs during the heating phase.
- Within 3 days of setting up the compost heap, the temperature in the heap rises to 60 to 70 °C and usually stays at this level for 2-3 weeks.
- In this phase, it is mainly bacteria which are active. The high temperature is a result of energy released during conversion of easily decomposable material by the bacteria.
- The heat destroys diseases, pests, weed roots and seeds.
- If there is not enough air in the heap, bacterial development will be hindered and the compost will develop an unpleasant odour.
- Humidity is also essential to the composting process as bacteria require humid conditions for their work.

1.2.1.

2. The cooling phase Once the material which is easily digested by the bacteria has been converted, the temperature in the compost heap declines slowly and will remain at 25-45 °C. With the decline in temperature, fungi settle and start the decomposition of straw, fibres and wooden material. As this decomposition process is slower, the temperature of the heap does not rise.

3. The maturing phase

- During the maturing phase nutrients are mineralised and humic acids and antibiotics are built up.
- Red compost worms and other soil organisms start to inhabit the heap during this phase.
- At the end of this phase the compost has lost about half of its original volume, has the colour of dark, fertile soil and is ready to use.
- The longer it is stored from now on, the more it looses its quality as a fertilizer, while its capacity to improve soil structure increases.

1.2.1.











	Nitrogen content	Carbon to nitroge
Low C/N → high N content	(% of dry matter)	ratio (C/N ratio)
Chicken manure	3–6	10–12
Young grass hay	4	12
Cassava leaves	4	12
Farmyard manure	2–3	14
Groundnut straw	2-3	20
Medium C/N → medium N co	ntent	
Crotalaria	2	26
orotalalla	-	
Cassava stems	1.3	40
Cassava stems Fallen leaves	1.3 0.4	40 45
Cassava stems Fallen leaves Maize stalks and leaves	1.3 0.4 0.7	40 45 60–70
Cassava stems Fallen leaves Maize stalks and leaves High C/N → Iow N content	1.3 0.4 0.7	40 45 60–70
Cassava stems Fallen leaves Maize stalks and leaves <i>High C/N → Iow N content</i> Wheat or rice straw	0.4 0.4 0.7	40 45 60–70 100
Cassava stems Fallen leaves Maize stalks and leaves <i>High C/N → Iow N content</i> Wheat or rice straw Sugar cane trash	0.4 0.4 0.7	40 45 60-70 100 150



Diagnosis	Problem	Possible Reasons	Solutions
Temperature does not rise	Microorganisms can not develop	 Material too dry or too wet Lack of air or too much air C/N-ratio is not correct Too much earth 	 Wetten with water o Pile looser Mix more fresh gree material or dung to i
Sudden decrease of the temperature	Transformation process stops	 Material has become too dry All available nitrogen used 	Wetten with water o Add nitrogen rich ma
Composting material gets dusty white	Too strong development of fungi	 Material too dry Material not mixed for a longer time 	 Mix and set up the pagain Wetten with water o Add nitrogen rich magnetic
Material gets blackish- greenish, foul smelling	Composting material is fouling	 Lack of air and structure C/N-ratio too low Material too wet Material has not been mixed sufficiently 	 Set up pile again ad bulky material with h C/N-ratio Turn compost more during heating phas

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1.1.2.2.

The Decomposition Process

- Compost is the end product of a complex feeding pattern involving hundreds of different organisms, including bacteria, fungi, worms, and insects.
- What remains after these organisms break down organic materials is the rich, earthy substance your garden will love.
- Composting replicates nature's natural system of breaking down materials on the forest floor. In every forest, grassland, jungle, and garden, plants die, fall to the ground, and decay.































Compost Materials Almost any organic material is suitable for a compost pile. The pile needs a proper ratio of carbon-rich materials ("browns") and nitrogen-rich materials ("greens"). Among the brown materials are dried leaves, straw, and wood chips. Nitrogen materials are fresh or green, such as grass clippings and food scraps.























Compost Materials Manure

- Most manures are considered "hot" when fresh, meaning it is so rich in nutrients that it can burn the tender roots of young plants or overheat a compost pile, killing off earthworms and friendly bacteria.
- Manure is easier to transport and safer to use if it is rotted, aged, or composted before it's used. Layer manure with carbon-rich brown materials such as straw or leaves to keep your pile in balance.



Compost Site Selection

- Build the pile over soil or lawn rather than concrete or asphalt, to take advantage of the earthworms, beneficial microbes, and other decomposers, which will migrate up and down as the seasons change. Uncovered soil also allows for drainage. If tree roots are extending their roots into the pile, turn it frequently so they can't make headway.
- Look for a spot that allows you to compost discretely, especially if you have neighbouring fields in close proximity. Aim for distance and visual barriers between the pile and the fields.





1. Problem

Damp and warm only in the middle of the pile

2. Possible Causes

Pile could be too small, or cold weather might have slowed down composting

3. Solution

If you are only composting in piles, make sure your pile is at least 3 feet high and 3 feet wide. With a bin, the pile doesn't need to be that large.
























- •Important for root growth
- •Needed for transport within the plant
- •Not very mobile in soil (roots must find it)
- •pH of 6.0-6.5 needed
- •Myccorhiza help the plants to mobilize P

1.2.3.





1.2.3.















Continuous nutrient supply from soil organic matter 1. Varying the input of organic material: A regular supply of organic matter provides the best conditions for a balanced plant nutrition. In semi arid areas 2 ton of biomass is needed per hectare per year to maintain soil carbon levels of 2 to 0.5 %. 2. Suitable crop rotation: The farmer arranges the rotation in such a way that demand and supply of nutrients fit in the best possible way. 3. Influencing nutrient mobilisation: Soil cultivation improves aeration of the soil and enhances the activity of soil micro-organisms. The farmer can influence the nutrient release from humus by cultivating the soil at the appropriate time, to the appropriate depth, and with the appropriate intensity and frequency. 1.2.3.







Saffron nutrient requirements

- Saffron is believed to be a low nutrient requiring plant. Fertile soils with high nutrient contents cause excessive vegetative growth which is not advantageous for saffron.
- Each kg of total dry matter of saffron removes 12 grams N, 3 grams P and 22 grams K from the soil.

1.2.3.







Benefits green manures

- They penetrate the soil with their roots, make it more friable and bind nutrients, which otherwise be washed away.
- They suppress weeds and protect the soil from erosion and direct sunlight.
- If legume plants are used, nitrogen is fixed from the air into the soil.
- Some green manures can be used as fodder plant.
- The incorporated plant material encourages the activity of soil organisms, and builds up organic matter in the soil.

1.2.4.







ry green r	nanure
Ploughing	N-delivery
before winter	15
after winter	30
	ry green f Ploughing before winter after winter

Legumes in gras	before winter	40
or grain stems	after winter	40
legumes	before winter	20
	after winter	40

N de	liverv	' fron	n the	soil
	11 V - 1 J			
	N delivery in kg N/ha in growing season			
Soil type	march-jun	march-jul	march-sep	whole year
	grains	potatoes	beets	gras-clover
Sand 2% OM	30	50	75	100
Clay 2% OM	25	40	60	80
Clay 3% OM	40	60	100	120
-				





How to use green manures?

- If green manures grow within a crop rotation, the time of sowing must be chosen so that the green manure can be cut down and worked into the soil before the next crop is sown.
- · Green manures need water for germination and growth.
- Seed density depends on the species.
- In general no additional fertilization is necessary.
- If legumes are grown in a field for the first time, inoculation of the seeds with the specific rhizobia may be necessary to profit from nitrogen fixation of the legume.
- If undersown, the green manure is sown at the same time as the main crop.
- If it grows faster than the main crop competition is too high, it can be sown later when the crop has established.

1.2.4.













Manure, crop residues and compost

- Animal manure
 - Nutrients readily available
 - Low C:N ratio (18)
 - High N losses
- Crop residues
 - Nutrients slowly released
 - Diseases, weeds
 - High C:N ratio (e.g. cereals: 80)
 - N-immobilisation
- Compost
 - Nutrients available
 - Non-aggressive, stable, clean (when mature)
 - Good C:N ratio (at start:225; when mature: 10)



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IN CONTE	ent c	nt m	anu	re in	Kg	
					\mathcal{O}	
	per ton					
Type of manure	DM	OM	N-total	N-min	N-org	
Colid monuto						
Cows strawstable	210	156	6.5			
	210	150	6,0	1.6	53	
Sheep	290	205	8.6	2.0	5,5 6,6	
Споор	200	200	0,0	2,0	0,0	
Urine-manure						
COW	25	10	4,0	3,8	0,2	
pig	20	5	6,5	6,1	0,4	
SOWS	10	10	2,0	1,9	0,1	
Liquid manure						
COW	90	66	4,9	2,6	2,3	
pigs	90	60	7,2	4,2	3,0	
SOWS	55	34	4,2	2,5	1,7	

Nitrogen via manure			
• Max allowed	170 kg/ha		
• Cow manure	1.5 – 2.5 kg/mT		
• Horse manure	1.7		
• Chicken manure	0.8		
• Pig manure	3.5		
	1.2.5.		





Potassium (K)

- Via organic manure:
- Cow manure 3.5 13 kg/mt
- Horse manure 5.5 kg/mt
- Pig manure 3 kg/mt
- Chicken manure 11 kg/mt
- K20 fertilizers (K-Mg)

1.2.5.























Saffron and Irrigation

- Saffron is an ideal plant for semi-arid regions with water limitation because its corms have a 5-month dormancy period without irrigation requirement, which starts from early May when spring rainfalls are almost finished.
- Once out of dormancy, saffron have to be irrigated.
- Irrigations starts form mid-October tot early November.
- Growth of saffron starts immediately after the first irrigation and flowering is the first stage of growth.

1.3.1.





























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COVER SOIL AND/OR REDUCE DIRECT EVAPORATION FROM SURFACE

Shade (natural or artificial) above soil surface Scarified "dust mulch" Crop residues retained on surface Prevention of the burning or removal of residues Minimise burial of residues : use of tines rather than discs for tillage Addition of organic materials, mulches etc. Non-inversion of topsoil

1.3.2.

INCREASE SOIL CAPACITIES FOR INFILTRATION AND PERCOLATION

Reduced and minimum tillage on contour with vertical tines or horizontal blades No-till systems without or with organic residues, mulches, subsoiling on contour Scarification or subsoiling on contour to break crust and compacted surface and subsurface layers

Minimise severity and frequency of current tillage and other compacting or pulverising practices

Plant aggressive-rooted crops (In rotation?) Fencing for animal control


1.3.2.

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Deforestation

- · Removes deep rooting systems holding the land
- Prevents recycling of nutrients
- · Removes wind breaks
- Exposes soils to sunlight (plants stop growing in high soil temperatures)
- Increases water losses through evaporation
- Destroys natural habitats thus reducing bio diversity
- Promotes environmental degradation
 Global warming, change of seasons, flooding

1.3.3.




















































































































































Soil organic matter (or humus)

· Results from decomposition of biomass

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- Mostly a few percent organic matter of the total solid material is humus
- Tremendous importance for the soil fertility en structure
- · Mainly present in the top layer of the soil
- The active part of soil organic matter can be further decomposed by soil organisms
- The resulting structures can recombine themselves to form very stable humus structures, which can remain in the soil for many years



Pores (tiny hollows)

- Minute pores filled with air of water.
- The spatial arrangement of particles and pores is summarized as "<u>soil structure</u>".
- Small pores are good in preserving moisture while de larger ones allow a fast infiltration of rain or irrigation water, but also help to drain the soil and ensure aeration.



Micro-organism in soil

- Soil organisms are important because they:

 help to decompose organic material and build up humus
 mingle organic matter with soil particles and thus help to build stable crumbs
 dig tunnels, which encourages deep rooting of plants and good aeration of the soil
 - -help to release nutrients from mineral particles
 - -control pest and disease organism affecting the roots of the crops
- Most soil organisms are very sensitive to changes in moisture and temperature.



















- · leaving crop residues on the field
- applying compost; compost is already stabilized and will remain in the soil for a longer time than fresh plant material
- applying organic manures
- mulching with plant materials or agro-wastes
- · Using green manures or cover crops
- suitable crop rotation
- reducing soil tillage

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Advantages of tillage:

- Improves aeration
- Incorporates crop residues
- Facilitates root penetration
- Suppresses weeds

Advantages of zerotillage:

- Improves soil structure
- Soil maintains organic matter
- Supports soil organisms
- Prevents soil erosion

1.4.2.

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 Standing water on the surface can indicate that the soil profile has inadequate pore space and therefore less water storage capacity.





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1.4.2.



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Loamy soil (Afghanistan) Conservation tillage for sustainable agriculture

- Soil management systems which aim to conserve natural resources
- Minimalisation of soil disturbance
- For a fine seedbed don't pulverise the soil with increasingly powerful and destructive equipment
- Evaporation losses from the soil surface increases with intensity of cultivation and soil degradation

1.4.2.









































- If you count less than 10, your soil does not have enough active players in the food chain. A thriving population of diverse fungi, bacteria, insects, and invertebrates is one of the most visible signs of soil quality.
- Each level of soil life does its part to break down plant residue and to make more nutrients available for plant growth.

1.4.3.





- When the soil is not too dry nor wet, examine the soil surface for earthworm casts and/or burrows.
- Then dig out 15 cm of soil and count the number of earthworms squirming on the shovel.
- Three worms are good, five are better.

1.4.3.













- Take an empty coffee can with the bottom removed and push it into the soil just until 8 cm remain above the surface.
- Fill the can with water, marking the water height, and then time how long it takes for the water to be absorbed into the soil.
- Repeat this several times until the rate of absorption slows and your times become consistent. Anything slower than 1,5 to 3 inch per hour is an indication of compacted soil.

1.4.3.
















Problems of mono-cropping

The same crop is grown for several consecutive years on the same land

- The extraction of a specific combination of nutrients leads to an impoverishment of the soil.
- Soil borne crop specific diseases and pests may develop.
- Weeds which are well adapted to the conditions offered by the crop, may spread and require increased efforts to be controlled.

1.5.























1.5.















































Characteristics of natural enemies

Predators

- Common predators are spiders, lady beetles, ground beetles, and syrphid flies.
- Predators usually hunt or set traps to catch a prey to feed on.
- Predators can feed on many different species of insects.

Parasitoids

- Parasitoids of pests are commonly wasps or flies.
- Only the larvae are parasitic and they develop on or inside a single insect host.
- Parasitoids are usually smaller than their host.

1.6.

<u>Characteristics of natural enemies</u> <u>Pathogens</u> Insect-pathogens are fungi, bacteria, or viruses that can infect and kill insects. Pathogens require specific conditions (e.g. high humidity, low sunlight) to infect insects and to multiply. Commonly used insect-pathogens are Bacillus thuringiensis (Bt), and NPV virus. Nematodes Nematodes are a kind of tiny worm. Some nematodes attack plants (e.g. rootknot nematode). Others, called entomopathogenic

- nematodes, attack and kill insects.
 Entomopathogenic nematodes are usually only effective against pests in the soil, or in humid
 - conditions.

Conserve and enhance natural enemies

- Minimize the application of natural pesticides (chemical pesticides anyway are not permitted in organic farming).
- Allow some pests to live in the field which will serve as food or host for natural enemies.
- Establish a diverse cropping system (e.g. mixed cropping).
- Include host plants providing food or shelter for natural enemies (e.g. flowers which adult beneficial insects feed on).

1.6.



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Timing Weeding is a race Once you are behind it is almost lost React on first signs Check for the white small new roots of weed seeds

- Weather conditions are very important:
 - dry when weeding
 - irrigating can enhance weeds strongly

1.7.













2.1.









- Corms act as a source of nutrients for flowers and newly formed corms
- Corm size has a significant effect on the production of daughter corms and on the production of flowers and the yield of saffron.

Saffron Corms



2.1.






3 months July-October

This phase starts with the onset of cold weather in fall and is an important stage for growers. The main stimulating factor in this phase is irrigation in late summer and early fall.

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2.1.

Phenological Stages Saffron <u>B- Vegetative phase</u>

7 months November-April

This phase is the longest period in the life cycle of saffron and starts immediately after the flowering stage. At this stage leaves are developed and provide necessary nutrients for the corms.



Phenological Stages Saffron <u>C- Dormant phase</u>

2 months April-June

This phase starts with leaf withering and senescence in the spring and ends with the first irrigation in late summer and early fall. This period lasts for five months.





Corms development

- On the surface of each mother corm there are several meristemic points (eyes), which are the base of buds for new corms.
- Activity of these eyes starts after termination of flower emergence in mid-autumn. These eyes are located at the upper part of the mother corms.













Interaction between soil cultivation and climate

- Surface crusting is widespread in semi-arid regions and may be the primary reason for low infiltration.
- Low rates of infiltration lead to high runoff and hence less effective utilization of the rainfall.

2.2.

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Saffron

- Saffron is native to the Mediterranean environment, characterized by cool to cold winters, with autumn-winter-spring rainfall, and warm dry summers with very little rainfall.
- In can withstand substantial frosts (-10 °C), and can tolerate occasional snow in the winter.
- Saffron needs more than 500 mm annual rainfall, usually the crop should be irrigated.

2.2.















Program of night soil



- All the human pie and shit you can collect we put in a hole close by the field of crocus sativus
 - We mix the night soil with weeds and some straw and after about 5 months we use it as organic fertilizer in the fields

Early ridges

- If water is not enviable in July and the soil is to firm (hard like stone) than it is better start making ridges in March or April.
- The scientist of growing sales exchange will together with the farmers decide about this matter



Making Ridges



•Well-developed ridges should be made where:

-the crop is to be irrigated, especially furrow irrigation.

-high rainfall occurs, in order to prevent corms lying in waterlogged soils.



Corms on Ridges

2.3.

- Making ridges is easy in light soils and far more difficult in heavy soils.
- In heavy soils it will be necessary to loosen the soil in the furrow, in order to have enough tilth to make a good ridge.





Corms on Ridges

- The required height of the ridge depends on depth of planting and the required distance between the seed tuber and the top of the ridge. For Saffron ridges about 25-30 cm height should be made.
- After ridges have been made corms are planted manually on 20-25 cm depth.

2.3.

























Prevention and control of saffron bulb mites

In new fields:

- -when you pull up saffron corms for planting in new field avoid irrigation to facilitate the action.
- -Choose healthy and uniform corms for planting.
- -The depth of planting should be 15 to 20 cm depending on soil texture.
- -During summer of every other year add 1-2 cm light soil to the ground in order to keep depth of planting constant.

2.4.



















































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Planting Density

- Flower yield is highly dependent on corm density.
- Number of corms required per unit land depends on the planting method and size of corms. It varies between 1,5 and 10 tons per hectare.
- In Afghanistan the corm quantity per hectare is 5,000 kg. That is 0,5 kg per square meter.
- Increasing plant density increases the yield and 50 plants per m² are recommended.
- Based on an optimum size of corm for planting, which is 8 gr, this plant density requires 4 tons per hectare.

3.2.



















Picking flowers

- Picking flowers begins from October to November
- Harvest time depends on climate variability and time of first irrigation
- Flowering period of a field lasts for 15 to 25 days (reaching a peak from the seventh to the tenth day).



3.3.















The processing of saffron passes through several stages or procedures

- 1. Saffron flowers
- 2. Harvesting
- 3. Separation of stigma
- 4. Drying process of saffron
- 5. Transporting saffron to packing plants
- 6. Sampling and testing
- 7. Weighing
- 8. Packing
- 9. Sampling and testing of the final product
- 10. Sale

3.4.











































Dehydration with hot air at different temperatures

- In Italy, drying is carried out by spreading the stigmas in a sieve placed about 20 cm above live oak-wood charcoal.
- Halfway through dehydration, the stigmas are turned to ensure uniform drying.
- The process is considered to be finished when saffron stigmas do not crumble and still possess a certain amount of elasticity when pressed between the fingers.

3.5.



Dehydration following traditional processing in Spain.

- In Spain saffron is drying by a process called "toasting".
- Stigmas are placed on a sieve with a silk bottom that is placed over the heating source, which can be a <u>gas cooker</u>, a <u>live vineshoot charcoal</u>, or an <u>electric</u> <u>coil</u>.
- The process is finished when the sample has lost between 85 and 95% of its moisture, after being gently dried at 35 °C for 30 min.

3.5.















Questions before a conversion

- · Which adaptations are required on the farm?
- Which difficulties can be encountered in the production?
- · How can we cope with the additional work load?
- · Can we make necessary investments?
- · Which economic problems are to be expected?
- Can we manage to pass the conversion period?
- Who can support and advise us?
- Who will buy or market my organic products?
- · How can we get prepared for the conversion?

4.1.



History of Certification

- First organic products were bought directly from the farm by the customers.
- As market grew and retail outlets developed in cities the customers were separated from the supplier and the customers could not know if the products were really organic.
- Thus a need arose for an independent body to certify that the product was really organic.

4.1.





What the IFOAM Basic Standards say on conversion All crop production and animal husbandry on the farm should be converted to organic management. Step by step conversion is only possible with a clear plan and when production units are clearly separate and inspectable. Standards requirements shall be applied from the beginning of the conversion period onward. Start of conversion period is calculated from the date of application to the certification body (exceptions possible). Converted land and animals shall not get switched back and forth between organic and conventional management. Duration of the conversion period: for annual crops standards must be met at least for twelve months before the start of the production cycle; for perennial plants at least eighteen months before the first harvest. Declaration «in conversion» is possible, when the Standards requirements have been met for at least twelve months. 4.1.





What does the certifier need to know to certify

- Who has produced the crop? (Registration)
- Where is the producer? (Mapping)
- Did the producer sell what was expected? (Yield Estimates)
- How did the produce get from the farmer to the exporter? (Buying Records)
- Where has the produce been stored on the way? (Store Registration)

4.1.



....














4.2.

The HACCP System

• Is Systematic

• Identifies specific hazards and measures for their control

Focuses on prevention

(rather than relying mainly on end-product testing)

• Requires full commitment and involvement of management and workforce

• Can be applied throughout the food chain ("from farm to fork")

Why HACCP?

Globally there has been an increasing demand for HACCP to reduce food borne incidents caused by contaminated products that have implications for human health, and increased costs to the supplier and to the community

4.2.

The Major Causes of Food Borne Incidents are:

- " Contaminated raw materials
- " Mishandling raw materials
- " Change in product formulation
- " Change in the product process
- " Cross-contamination
- " Inadequate cleaning
- " Inadequate maintenance
- " Addition of incorrect ingredients

The Benefits of HACCP...

" Applied throughout the food chain

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- " Reduces food poisoning incidents
- " Meets food quality and regulatory requirements
- " Meets commercial requirements
- " Helps to improve business (productivity)
- " Forms the basis for a food quality system
- , Helps demonstrate due diligence



Hazards (Quality)

A quality hazard is a factor that has the potential to cause an adverse affect on product or process quality and hence profitability

4.2.

Food Safety Hazards

- 1. Biological
- 2. Chemical
- 3. Physical

Biological Hazards

The 5 types of biological hazards

- Bacteria (Clostridium spp., Salmonella spp., Listeria monocytogenes)
- Viruses (Hepatitis, Rotavirus)
- Fungi (Aspergillus spp., Fusarium spp.)
- Parasites (Fasciola hepatica, Giardia lamblia, Med. fly)
- Algae (dinoflagellates, blue-green algae, golden-brown algae)

4.2.

Factors Affecting the Growth of **Biological Hazards**

Intrinsic Factors

Extrinsic factors

- pН
- Moisture content
- **Nutrients**

- Temperature
- Humidity
 - Gases
- Anti-microbial constituents
- **Biological structures**

Chemical Hazards

Chemical compounds are used frequently in the food supply chain and can present food safety risks if their use is not managed:

- Cleaning Chemicals
- Pesticides
- Allergens
- Toxic Metals
- Nitrites, Nitrates &N-nitroso compounds
- PCB's
- Chemical Additives

4.2.

Physical Hazards

Physical hazards are objects not normally found in food that may cause illness or injury to the consumer:

- Glass
- Metal
- Stones, twigs, leaves
- Wood
- Pests
- Jewellery
- Plastic

Quality Hazards

Quality Hazards can cause food products to fail to meet agreed finished product specifications, but do not cause illness:

- Product Quality hazards
- Environmental hazards
- Animal welfare hazards
- Production hazards
- Occupational health and safety hazards
- Regulatory hazards

4.2.

HACCP Pre-requisite Programs

HACCP pre-requisite programs (or HACCP support programs), are control measures that are important in reducing the likelihood of hazards occurring, and can take place before or during production.

HACCP Pre-requisite Programs

- GAP Good Agricultural Practices
- GMP Good Manufacturing Practices
- Calibration
- Cleaning and Sanitation
- Premises and Equipment
- Water Quality

4.2.

HACCP Pre-requisite Programs

- Product Identification & Traceability
- Product Recall
- Pest Control
- Training
- Approved Suppliers









Codex Guidelines Step 1 (b)

Assemble the HACCP Team

4.2.

The HACCP Team

- " Develops and drives the company HACCP or food safety policy
- " Ensures the HACCP project continues to move forward and remains valid
- " Elects a HACCP team leader
- " Reports on Progress Regularly
- " Ensures a correct balance of technical/industrial experience
- " Assesses the need for specialist expert knowledge and
- " Engages this resource as required





Codex Guidelines Step 2. Describe the Product

Step 2: Describe the product providing details of its composition, physical /chemical structure, packaging, safety information,processing treatments, storage and method of distribution.

4.2.

Codex Guidelines step 2

A full description of the product should be drawn up, including relevant safety information such as:

" Composition,

" Physical / chemical structure

" Mode of preservation (e.g. heat treatment, freezing, brining, smoking etc.)

" Packaging and Durability (shelf life)

" Storage conditions

The product description contains the following information:



- " Composition
- " End Product
 - Characteristics
- " Method of
 - Preservation
- "Packaging Outer

- " Packaging Inner
- " Storage Conditions
- " Distribution Method
- " Shelf Life
- " Special Labeling
- " Customer Preparation



Codex Guidelines Step 3

Identify the intended use of the product and its target consumers with reference to sensitive sectors of the population.

Codex Guidelines Step 3

- f The intended use should be based on the expected, normal uses of the product by the end user or the consumer.
- *f* In specific cases, vulnerable groups of the population: e.g., the old, the very young, the sick or hospitalized have to be considered.









Codex Guidelines Step 4

- The flow diagram should be constructed by the HACCP team, with the help of the people working in the immediate areas.
- The flow diagram should cover all steps in the operation.
- When applying HACCP to a given operation, consideration should be given to steps preceding and following the specified operation.

4.2.

The process flow diagram should depict:

- Details of all process activities including tasks, inspections, transportation, storage and delays in the process.
- Inputs into the process in terms of raw materials, packaging, water, and chemicals.
- Outputs from the process e.g., finished product, waste product in progress, re-work and rejected products.

Operation

An operation occurs when a material is intentionally changed in any of physical, sensory, chemical or microbiological properties which brings it nearer to completion e.g., mixing ingredients, cooking.



Transportation

Transportation occurs when a material is moved from one remote location to another without any changes to its properties. e.g., transferring grain from the harvester to a silo.

Inspection

An inspection occurs when a material is examined to check its identity, the quantity, or its quality. It helps to control the process but it does not change the material (i.e., is not an operation). e.g., checking the use-by date, weight.



Delay

A delay occurs when conditions do not permit you to immediately perform the next part of the process.

A delay is an uncontrolled aspect of the process.







Codex Guidelines Step 5

The HACCP team should confirm the process against the flow diagram during hours of operation and amend the flow diagram where appropriate.

Verify the Process Flow Diagram A HACCP team responsibility

- · Observe process flow
- · Sample activities
- · Conduct interviews
- Cover all Routine / non-routine operations



Codex Guidelines Step 6, HACCP Principle 1

- List all potential hazards associated with each step;
- Conduct a hazard analysis; and determine the significance of each hazard.

4.2.

• Consider any measures to control identified hazards.

Part A. Hazard identification List All Potential Hazards

Sources of Potential Hazards

- 1. Raw materials
- 2. Plant and equipment design
- 3. Intrinsic factors in the product or raw materials
- 4. Process design (Procedures)
- 5. Personnel (Staff / Visitors)
- 6. Storage and distribution





A significant hazard has the potential to cause serious illness or injury when the food-stuff is consumed.

Part C. Identify Control Measures

- Control Measures are any factors, actions and activities that can be used to control an identified food safety or quality hazard.
- Control measures must eliminate, control or reduce the effect of a hazard to an acceptable level

4.2.

Control measures for Biological hazards

- Pasteurisation application of time/temperature
- Fermentation
- Acidification ph control
- Pickling addition of salt
- Drying Aw reduction
- Freezing/cooling
- Training to prevent cross contamination



Control Measures for Chemical Hazards

- Supplier Quality Assurance Programs
- Certificate of Analysis signed and meet specification
- Sanitation Program approved food grade chemicals, visual inspections
- Pest Management Program approved pesticides
- Antibiotic Testing
- Correct Labels for products containing allergens

4.2.

Control measures for Physical Hazards

- Sieves use nitex (not metal wire)
- Screens
- Magnets
- Filters
- Metal Detectors
- Glass Control Policy
- Good Manufacturing Practices personal hygiene procedures
- Use of Plastic (not Wooden) Pallets.



Codex Guidelines Step 7 – HACCP Principle 2: Determine the Critical Control Points (CCPs)

- A Critical Control Point (CCP) is a step at which control can be applied and is essential to prevent or eliminate a food safety hazard or reduce it to an acceptable level.
- A "must do"

....







CP's.

Q 1. Is there a hazard at this process step? - W hat is it? n o yes Not a C C P __ M odify step, process, or Q 2. Do preventative measures exist for the identified hazards? product yes n o yes yes Q 3. Is the step specifically designed to eliminate or reduce the likely occurence of the hazard to an acceptable level? Is control necessary at this step for safety? n o CCP n o Not a C C P Decision Q 4. Could contam in ation occur at or increase to unacceptable levels? n o yes Tree Q 5. W ill a subsequent step or action eliminate or reduce the hazards to an acceptable level? Not a C C P n o yes Not a C C P **Critical Control Point** 4.2.



FOOU S	alety and qu	anty descriptors
FOOD SAFETY	CCP: Critical Control Point	Contorl measure(s) that must be in place to address food safety of significance
	CP: Control Point	Conrol measure (s) that are in place to address food safety hazards of lesser significance
QUALITY	CQP: Critical Quality Point	Control measure (s) that must be in place to address food quality issues of significance.
	QP: Quality Point	Control measure (s) that are in place to address food quality issues of lesser significance.

Codex Guidelines Step 8: HACCP Principle 3

Establish Critical Limits

What is a Critical Limit? Critical limits are criteria which separate acceptable from unacceptable, safe from unsafe. They are the tolerance parameters for safety or product acceptance; the boundaries of control.









Codex Guidelines Step 9, HACCP Principle 4

Establish a monitoring procedure for each CCP/CQP.

Codex Guidelines Step 9, HACCP Principle 4

4.2.

Monitoring is a the act of conducting a planned sequence of observations or measurements of control parameters to assess whether a critical control point or a critical quality point is under control.








Specific corrective actions must be delivered for each critical control point (CCP or CQP) in the HACCP system in order to deal with deviations when they occur.









Verification

•A system or series of systems that are designed to ensure the HACCP plan is working effectively.

•It is the HACCP teams responsibility to ensure verification procedures are in place and they are effective

•Verification schedules should outline the method and frequency of verification

4.2.

Verification

• differs from monitoring in that Monitoring gives us immediate feedback on the process, the CCP's & CQP's.

• is a check on the entire system to ensure it is capable of producing safe, quality food.

An Audit...

- Is a systematic and independent examination to determine whether activities and related results comply with planned arrangements.
- To determine whether these arrangements are implemented effectively and are suitable to achieve objectives.







The type of HACCP records that should be kept as part of a HACCP system are:

f HACCP Plan and Support Documents

f Monitoring Records

f Corrective Action Records

f Verification Records

	HACCP plan Process category: Product:							
Process step / CCP	Critical limits	Monitoring procedures (who, what, when, how)	HACCP records	Verification procedures	Corrective actions			
	1		4.2.	1	1			



















	000				
ISO 3632-1					
Table 10-19 Chemical characteristics of dry filament and po	owder of saffre	on based on ISO	3632-1 (17)		
Characteristics	Requirements		Test Methods		
	Filament Powder Form				
Moisture & volatile matter % (m/m) max.	12	10	ISO 3632-1 Clause 9		
Total ash % (m/m) on dry basis max.	8	8	ISO 928 & ISO 3632-2 Clause 10		
Acid insoluble ash % (m/m) on dry basis max.					
Categories I & II					
Categories III & IV	1.0	1.0	ISO 930 & ISO 3632-2 clause		
	1.5	1.5	11		
Solubility in cold water % (m/m) on dry basis max.	65	65	ISO 941		
Bitterness expressed as direct reading of the absorbance of picrocrocin at about 257 nm, on dry basis min.	1.2				
Categories I	A CONTRACTOR OF A CONTRACTOR OF A CONTRACTOR A CONTRACTOR A CONTRACTOR A CONTRACTOR A CONTRACTOR A CONTRACTOR A				
Categories II	70	70			
Categories III	55	55	ISO 3632-2 clause 13		
Categories IV	40	40			
	30	30			
Safranal expressed as direct reading of the absorbance at about 330 nm. on dry basis					
All categories Min.					
Max.	20	20	ISO 3632-2 clause 13		
	50	50			
			(Table 10-19 Cont.		

Saffron standards differ in countries

Scales and standards of saffron in USA

-Dried yellow stamens and extraneous matter of saffron should not be more than 10%.

-When saffron is dried at 100 °C, the volatile and moisture content should not exceed 14%.

-The total ash content should be less than 7%.

-The acid insoluble ash should not be more than 1%.

Based on these standards saffron could be used as natural colouring agent and there is no limitation to use it in food material.

4.3.

Methods of standardization and test of saffron in Spain All methods of quality measurements classify saffron into six grades: Mancha saffron: The length of stigma must be more 1. than the length of style and the colour strength of this grade must be more than 180 units. The maximum flower content should not exceed 4% by weight. Rio saffron: The length of stigma should be at least 2. equal to style, which is connected to it, the colour strength should be more than 150 units and the extraneous flower component should not be more than 7% by weight.

4.3.











To establish a separate Afghan brand:

- Quality essential, with ISO certification.
- Get Organic and Fair Trade certifications.
- Show samples in international food fairs.
- Establish an Afghan saffron boutique in Dubai's "Gold Souq".

4.3.



Process flow diagram Saffron

Corms

▼

Storage in crates

NGO: distribution to farmers in rented truck

Farmers planting

▼

Irrigation

V

Harvesting in baskets

Potential hazards:

- Dirty hands and nails
- Dirty basket
- Dust
- Temporary storage
- Sunlight; temperature, dust

▼

▼

Separation by hand Potential hazards:

- Dirty hands
- Dirty area
- Damage stigma
- Wrong handling

Drying stigma on plate/paper/plastic Potential hazards:

- Underdrying; overdrying
- Dust
- Pests
- Sick people
- Contamination residues, wood etc.

Store in glass jar/plastic can

V

- Sell
- ▼

Middlemen

▼

Storage

V

Market

Control measure: personal hygiene regular cleaning, basket of right material cover baskets; early morning harvesting limit time span; clean storage early morning harvesting

- Control measure: personal hygiene clean area and clean cloth training training
- Control measure: proper equipment good instruction good facilities refuse at work proper material







eading countries	Australia	7 700 000
	Argentina	3 000 000
	Italy	1 002 000
	Canada	1 000 000
	United States	900 000
organic agriculture	Brazil	600 000
	Germ any	546 023
	U. Kingdom	425 000
	Spain	380 838
	France	370 000
	Austria	345 375
	Sweden	320 000
	China	200 000
	Denm ark	165 258
	Finland	147 423
	Czech Rep	110 756













Organic Market Trends

- Since organic products got into the supermarkets growth has been rapid.
- The environment has become fashionable and large companies want to advertise their commitment to the environment.
- In countries like Sweden 8% of the goods on sale are certified organic.

5.1.

































Marketing : Distribution

channel	USA	Germany	Netherlands
Supermarkets	44%	37%	44%
Specialty shops	47%	40%	46%
Direct sales farmers	9%	23%	10%







Smallholder group certification

- ICS is an internal audit, a quality assurance protocol managed by the project operator itself (co-operative, farmer association or exporter).
- All actors are identified, instructed on the requirements, contracted, inspected and if needed sanctioned by the operator itself.
- The external certification body evaluates whether the internal audit functions well, based on file review and risk assessment and does a number of re-inspections.
- ICS is combined with extension and research



Farmers price

- Fair trade fair price
- Farmers need to organize in cooperatives
- Purchase of large volumes of organic products by big supermarkets
- Farmers cooperatives be market- and network orientated
- Farmers cooperatives are able to satisfy the demand of the consumer










The price of saffron

- Prices have declined due to poor marketing, packaging and distribution of saffron produced in Asian countries.
- When management and distribution fails, the product continues to be ignored, giving countries such as Spain the opportunity to import the spice and sell it expensively in global markets in eye-catching packets.
- The spice is offered at 450-500 dollars per kilo under Iranian brand names while the Spanish are selling it at 1,100 dollars per kilo under their own brands.

-Mainly US Internet -Prices are high and I	spice highl	e dealers. y variable.	
Prices of saffron			
Prices taken, 16 May 2005. All	prices	are for filaments (not powd	er)
107 = 28.35 a $11b = 4$	ə/€= 35.6a	1,2034	
\$/	1g	Suppliers location	Source
www.saffron.com \$	1,27	San Francisco, CA, USA	Iran.
www.tienda.com /food/s \$	1,57	Williamsburg, VA, USA	Spain.
www.butcher-packer.co \$	1,23	Detroit, MI, USA	Spain.
www.sfherb.com/cart/w \$	2,05	San Francisco, CA, USA	Spain.
\$	1,01		
www.bulkfoods.com/se\$	1,30	Toledo, OH, USA	
\$	1,17		
www.amazon.com \$	1,57	Seattle, WA, USA	Spain
www.penzeys.com/cgi- \$	8,18	somewhere in the USA	Most from
			Spain.
\$	4,79		

-Dubai: Saffron dealers in "Gold Souk".
-Prices are lower but still highly variable.

	DH/US\$	3,65	
		DH/1g l	JS\$/1g [*] Source
Shop 1	red, whole	3	0,82 Iran
Shop 2	crushed red	1	0,27 Iran
	mixed red, yellow	5	1,37 Iran
	red, whole (Khorasan)	3	0,82 Iran
	"Best" (with styles)	6	1,64 Iran
Shop 3	red, whole	3,5	0,96 Iran
	"Second quality"	2	0,55 Spain
Shop 4	SAFINTER (sealed)	4	1,10 Spain
	red, whole	1,9	0,52 Iran
Shop 5	red, whole (Badiee, Zabihi)	1,4	0,38 Iran
Shop 6	red, whole	1,5	0,41 Iran



Saffron Marketing

- Since saffron producers <u>act individually</u> the cost of grading, packing and advertising increases and they have to cope with minimum income.
- <u>Lack of coordination</u> is due to lack of having unity and a solid organisation concerning buying, selling, distributing, and packing.
- Because plant producers <u>lack information</u> about demand and supply, market situation and fluctuating costs, some people who are not involved in saffron production gain maximum benefit.







The problem of exporting saffron

- <u>Improper display of saffron in word markets</u>: The necessity of exposing saffron standards to acceptable world standards such as ISO Standard.
- The price of saffron in world market is identified by Spain, whilst Iran is with 90% of saffron production the main saffron producer of the world.
- <u>Illegal export</u> of saffron in bulk reduces the price on the word market
- Most people do not know <u>the medicinal properties</u> of saffron







Extension techniques

Training and Visit

The training and visit system is one of the most widely utilized of all extension techniques. It consists of training sessions for producers to introduce specific technologies and techniques, which are then followed by farm visits to observe their implementation and outcome. The training session can take a number of forms, including producers' meetings, conferences, workshops, and method demonstrations. This has been one of the important models of extension methodologies used. The training and visit system was widely accepted by survey respondents as an appropriate extension technique for cooperatives, private producers, and subsistence producers.

Demonstration farm

Many countries have successfully used demonstration farms. They incorporate two main attributes, namely they recognize the importance of demonstrated success of any new technique and its subsequent adoption by farmers, and the importance of farmer-to-farmer communication. A technology, which has been successfully developed by researchers to the point where there is good potential for success on the farm, is selected for implementation on a co-operator's farm. The co-operator is selected on his or her willingness to devote space and time to the activity, and with resources to meet particular requirements of the new technology. Implementation of a new technology on a farm in an area with favourable conditions demonstrates to the local producers the viability and potential benefits to be derived from it. Demonstration farms were mentioned by most respondents for all types of producers, and were regarded as one of the most useful extension methodologies.

Farmer Field Schools

In general, Farmer Field Schools (FFS) consist of groups of people with a common interest, who get together on a regular basis to study the "how and why" of a particular topic. The topics covered can vary considerably - from IPM, organic agriculture, animal husbandry, and soil husbandry, to income-generating activities such as handicrafts. FFS are comparable to programmes such as Study Circles, religious studies at a church, mosque or temple, or specialised study programmes for any skill. The FFS, however, are particularly adapted to field study, where specific hands-on management skills and conceptual understanding is required.

Meetings

Producers' meetings are important techniques used by extensionists. They provide a mechanism to transfer information to a group of producers at one time. They also provide a mechanism for mutual support and interchange of ideas among producers. For work with cooperatives, respondents from Africa and Asia often selected producers' meetings, but in Latin America only Panama used meetings with cooperatives. Educational materials and mass media were widely used for work with cooperatives. Also farmer-to-farmer communications for extension work with cooperatives falls is considered as meetings.

Demonstration farms and meetings are seen as most important for working with commercial producers. However, African respondents are less enthusiastic about demonstration farms for commercial producers.

Educational materials

Educational materials are essential to add an additional element to extension efforts. Newsletters, bulletins, fact sheets, and pamphlets can be passed or mailed to producers without farm visits, and can be used to reinforce information presented at producers' meetings or through farm visits. In societies with a high rate of illiteracy, educational materials must be designed carefully with illustrations, which convey information without relying extensively on text.

Availability of simple written manuals and audiovisuals are important in any extension programme. A series of manuals on the following subjects is recommended: organic production, organic certification, organic markets, soil fertility, manures, irrigation, quality control, processing, pest and disease control, weed control, etc. These manuals should be based completely on experiences within the country.

Mass media

Mass media techniques can be used effectively in almost all countries. In countries with high rates of illiteracy, radio announcements can be extremely effective, and television is becoming an increasingly important means of communication.

Training farmer groups

- 1. Know your target group.
 - Whom are you training?
 - What is their knowledge?
 - What do you want to train them?
 - How do you make sure these people are participating?
 - What is the motivation of the participants?
 - What is the maximum number of participants?



- 3. Topics to be covered.
 - Arrange topics in logical order.
 - What are participants expectations and see if those can be included.
 - Point out main points participants must remember.
 - Use illustrative examples.



Appropriate timing

- Participants can not concentrate more then 20 minutes.
- Include visual material, exercises, stories, contributions of participants, jokes etc.
- Stick to the timing
- Avoid lecturers after lunch but schedule exercises, games, excursions etc.

6.2.

<section-header><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item>

Training aids

- Overhead projector
- Slides / pictures
- Video
- Blackboard/white board
- Coloured papers
- Markers
- Demonstration materials
- Books / reading materials







	problem oriented		
Adults are in practical life	learn with a goal		
situations	learn what they can use in practice		
	have a lot of knowledge		
	new information must match with		
Adults bring along their	experience		
experience	connection of theory with practice		
	high expectations of content and		
	relevance		
Adults take part voluntarily and	they want to make decisions about		
invest their scarce time	what they learn		
	ask questions and discuss		
	contribute with their own opinion and		
Adults want to take part	experience		
actively	treated equally		







To convince a farmer (1)

- Have your information well prepared
- Give reasons why this is good or bad
- Ask questions to understand the farmers reasons
- Involve farmers in identifying problems and prepare action plan
- Remind farmers to village meetings or visits made
- Keep on explaining the advantages of a certain activity
- Avoid victimising or talking badly about others



Your behaviour

- Do not visit the farmers field without the farmers permission.
- Be patient and flexible
- Keep promises
- Be skilled and creative
- Be social, polite, kind and loyal to everybody











....

Crocus Budget Farm level

Costs

- Planting material
- Manure
- Shovel / hand-fork
- Tractor/oxen
- Basket/wheelbarrow
- Drying equipment

Returns

- Corm
- Spice
- Fodder (recycled on farm)
- Flower leaves (invest if possible to use as compost)









When smallholder group certification?

- Many farmers producing the same crop,
- Similar production practices,
- Small farms = low output value,
- Some organisational structure,
- Common marketing structure,
- Have Internal Control System



ICS

"An Internal Control System is a documented quality assurance system that allows the external certification body to delegate the annual inspection of individual group members to an identified body/unit within the certified operator. (As a consequence, the main task of the certification body is to evaluate the proper working of the ICS.)"















Existing grower

- Internally inspected; 100% annually
- Use Internal inspection form
- In case of violation use violation report







Evaluation of ICS

- 1. Examination of documentation
- 2. Verification of smallholder group status
- 3. Visit the office
- 4. Inspection of facilities and producers
- 5. Risk assessment
- 6. Complementary re-inspections
- 7. Final meeting





Number of	Normal	Medium risk	High risk
producers	Factor 1	factor 1,2	factor 1,4
minimum	10	12	14
50	10	12	14
100	10	12	14
200	14	17	20
500	22	27	31
1000	32	38	44
2000	45	54	63
5000	71	85	99
10000	100	120	140



• What are the steps in the process from primary production to shipment?

